

Glass Table Transferring Instructions

Supplies needed:

- DK20S heat transfer machine, or other heat transfer machine that has 15" x 15" base or larger. This is necessary for transfer clearance.
- Heat Resistant Felt pad

Parts:

- 13.5" x 13.5" Glass
- Table frame
- Table Base

Transferring Information:

- Heat press setting: **400** deg F
- Dwell Time: **4.5 - 5 minutes**
- Pressure: **Firm**

Procedure:

1. Place the felt pad on base of press.
2. Place transfer (do NOT mirror) face up on top of the felt pad
3. Place the glass white side down on top of the transfer.
4. Close press with **firm pressure** for **4.5 – 5** min.

Tips:

- Visually register image to the outside print area or print a circle/square just larger than the glass area.
- If you notice any dulling (loss of gloss and color) after the transfer process, your time may be too long.
- When cooling the glass place texture side down, do not place white side down. This avoids scratching the white coating.
- These tables are preassembled to verify proper fit. When assembling the table to base, align the marked labels for proper fit.